

red, black, yellow, white, green, orange/brown

Start

Stop

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ΕN

DINA4

V1.0

OverrideBox Feed – Speed – Program start/stop

Open ESTLCAM and navigate to "CNC controller settings", "Inputs".

Select the input (Input 1 - 6) you have selected in the cabling for "Program start" and "Program Stop".

CNC controller settings													
Controller	Spindle	Inputs	Outputs	Hom	ing	Length se							
Name:	Fu	inction:			Invert	Pull up 5V	Triggered						
Input 1		Pi	rogram sta	art 🔽		1	\bigcirc						
Input 2		P	rogram st	op 🔽		1	\bigcirc						
Input 3			Unus	ed 🔽			\bigcirc						

Assign the function "Program start" and "Program stop" to your inputs. Don't forget to select "Pull up 5V.

Navigate to the "Controls" tab.

CNC controller settings																
Controller	Spindle	Inputs	Outp	uts	Homing	Length sensor	То	uch plate	Keyboard / Mouse		Gamepad	Controls	Camera	Misc		
Control knobs:					Feed override:					Feed override:						
Enable / calibrate:			ø	\oslash	0%	0	100%		ø	Ø	0%	Ø	200%		1	
																1

Activate Feed and Speed override by setting the check mark.

Move the "Feed control knob" to the left and click on "0%". Move the "Feed control knob" to the right and click on "100%".

Do the same with the "speed control knob." - Ready

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